

# Procedure for Cutting Raw Wood Logs on the 1” Band Saw

1. A sign-up sheet and this procedure for those wanting to cut raw wood logs will be posted on the 1” (only) band saw. Any other band saw is not to be used for this purpose.
2. Sign-up times for cutting logs **of any shape and purpose** are limited to the first and third Wednesdays, from 9:00 AM to 10 AM, of each month. Log cutting sign-ups should be made well in advance of desired cutting times.
3. **If desired, different cutting times should be made at a mutually convenient time with such time by contact and agreement with any observer/helper.**
4. Log cutters may not work independently, and an observer/helper will be assigned to work with all log cutters. No exceptions are allowed.
5. Logs to be cut **“must”** be prepared by the careful removal of any and all dirt and debris, and by the removal of bark where it is loose and will otherwise be removed or cause a problem during the cutting process.
6. The size of logs to be cut are not to exceed more than 9 inches in diameter and by 16 inches long. Again, there are no exemptions to this requirement.
7. Log cutting sleds, which are readily available for use, are required to be used for **“all”** log cutting operations. No exceptions! Logs to be cut must be seated firmly and squarely in the appropriate sled, with no looseness neither laterally nor longitudinally. The observer/helper will assist with **and direct** this operation
8. Feed the log very slowly, always letting the blade do the work, and do not push nor force the operation such as to cause the blade or the log to move out of square and/or out of vertical/horizontal. The larger the diameter of the log, the slower should be the rate of feed.
9. At the conclusion of a cutting operation, the log-cutter shall clean the area of the operation and shall clean the cutting saw blade, using appropriate cleaning fluids, as directed by the observer/helper.

**Observer/helpers:** Roger Smith 360-200-3959  
Jim Meyer 503-707-0413  
Fred Hollman 767-537-9434  
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